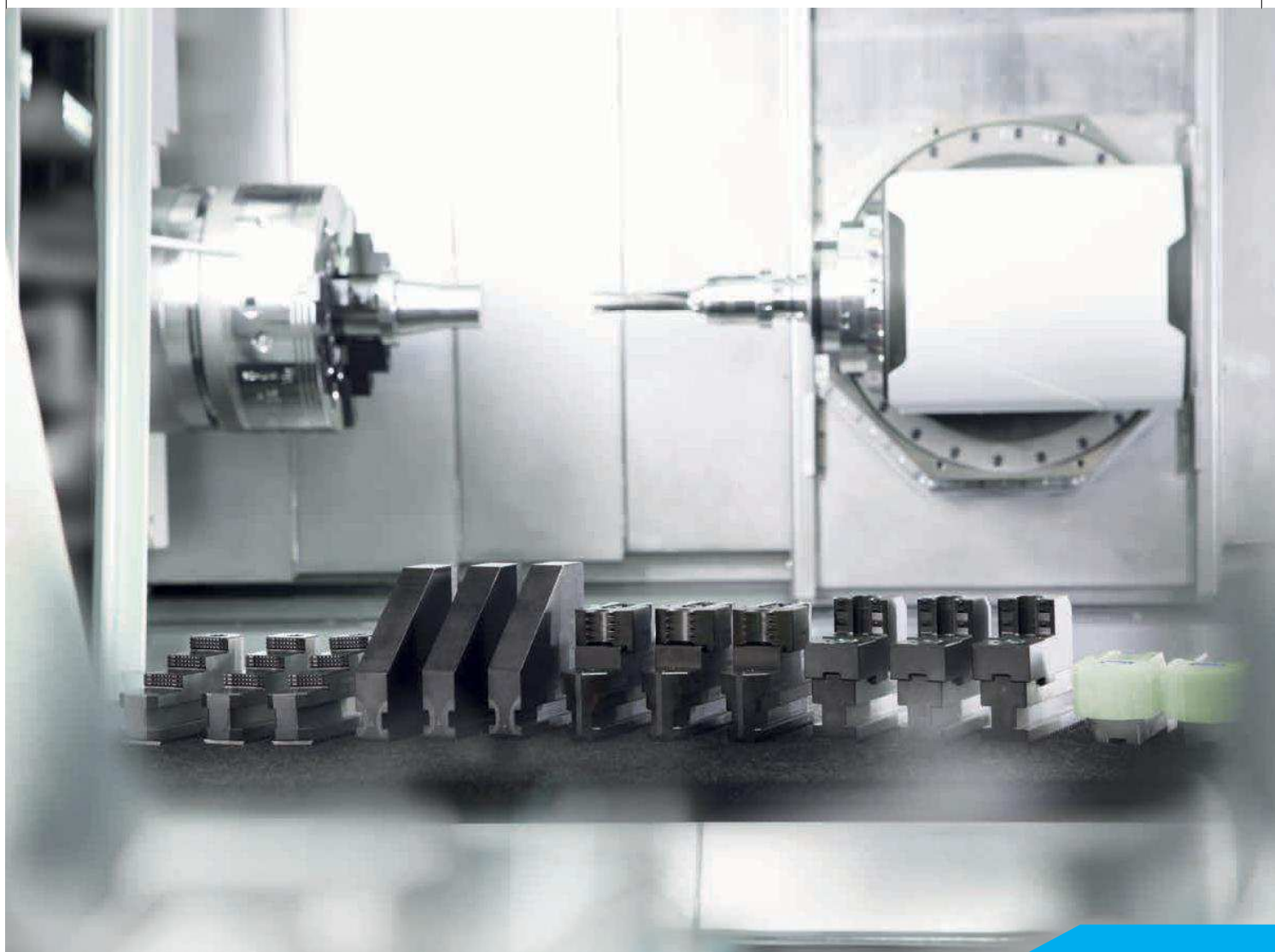




Superior Clamping and Gripping



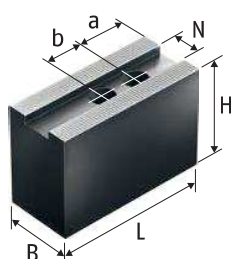
Spannbacken

Chuck Jaws

FORKARDT

Fine Serration 1/16" x 90°

- Available drilled or undrilled
- For the drilled version, please indicate the hole distances a and b
- Delivery unit and indication of weight: 1 piece
- Material: steel 16MnCr5 suitable for case hardening



gebohrt | *drilled*

[illegible]

 For suitable T-nuts see page 286
For suitable clamping inserts, jaw turning rings and jaw turning fixture see catalog chapter "Accessories".

Futtertyp Chuck type	Bezeichnung Description	Ident.-Nr. ID	N [mm]	B [mm]	H [mm]	L [mm]	Min. Abstand a Min. distance a [mm]	Min. Abstand b Min. distance b [mm]	Schrauben Screws	m/Stück m/piece [kg]
QLC-KS/QLK-KS 250 QLC/QLK 160 QLC/QLK 175 QLC/QLK 200 UVE 160 UVE 200 UVE 250	SBM 31	0112100	17	40	40	70	12	22	M12	0.9
	SBM 32	0112101	17	40	40	90	12	22	M12	1.1
	SBM 33	0112102	17	40	40	105	12	22	M12	1.2
	SBM 34	0112103	17	40	60	70	12	22	M12	1.3
	SBM 35	0112104	17	40	60	90	12	22	M12	1.7
	SBM 36	0112105	17	40	60	105	12	22	M12	2.0
	SBM 361	0112136	17	40	60	120	12	22	M12	2.2
	SBM 368	0112106	17	40	80	90	12	22	M12	2.3
	SBM 37	0112109	17	60	60	70	12	22	M12	1.9
	SBM 40	0112111	17	80	60	90	12	22	M12	3.3
2 BLE 200 2 BLE 250 ¹¹⁾ 2 BLE 315 ¹¹⁾ 2 BLE 400 ¹¹⁾ 2 BLN 250 ¹¹⁾ 2 BLN 315 ¹¹⁾ 2 BLN 400 ¹¹⁾ 2QLC-LS 250-52 2QLC-LS 315-71 3QLC-LS 250-52 3QLC-LS 315-71 3QLC-AG 250 3QLC-AG 315 3QLC-KT 250 3QLC-KT 315 3QLK 250-72 3QLK 315-88 3QLK 400-126 KG 250 KG 315 KL 250 KLNC 250 KLNC 315 KP 250 KP 315 KS 315 KS 400 KSH 250 KSH 315 KSH 400 KSHF 250 KSHF 315 KSHF 400 KSPS 250 KSPS 300 KT/KTGF 250 KT/KTGF 315 NH/NHF 250 NH/NHF 315 QLC-KS/QLK-KS 315 QLC-KS/QLK-KS 400 QLC/QLK 250 QLC/QLK 315 UVE 315	SBM 41	0112112	21	50	60	90	15	28	M16	2.1
	SBM 42	0112113	21	50	60	105	15	28	M16	2.4
	SBM 4210	0112115	21	50	100	120	15	28	M16	5.0
	SBM 4212	0112116	21	50	120	120	15	28	M16	5.6
	SBM 4215	0112117	21	50	150	120	15	28	M16	7.0
	SBM 428	0112114	21	50	80	120	15	28	M16	3.7
	SBM 4281	0112137	21	50	80	150	15	28	M16	4.6
	SBM 43	0112118	21	60	60	90	15	28	M16	2.4
	SBM 44	0112119	21	60	60	105	15	28	M16	2.9
	SBM 45	0112120	21	60	80	90	15	28	M16	3.2
	SBM 46	0112121	21	60	80	105	15	28	M16	3.8
	SBM 47	0112122	21	60	80	120	15	28	M16	4.4
	SBM 48	0112123	21	80	60	90	15	28	M16	3.2
	SBM 498	0112125	21	80	80	120	15	28	M16	5.8

11) Bitte Nutbreite prüfen und ggf. abgesetzte Nutensteine verwenden.

11) Please control the slot width and if necessary please use stepped T-nuts.



Passende Nutensteine finden Sie ab Seite 286
Passende Spanneinsätze, Ausdrehringe und Backen-Ausdrehvorrichtung finden Sie im Katalogteil „Zubehör“.



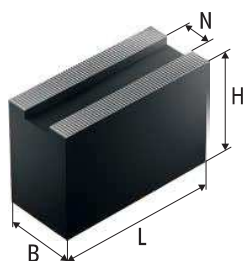
For suitable T-nuts see page 286
For suitable clamping inserts, jaw turning rings and jaw turning fixture see catalog chapter "Accessories".

Backenrohlinge | Jaw Blanks

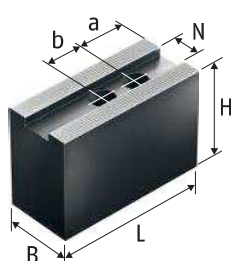
FORKARDT

Spitzverzahnung 3/32" x 90°

- Lieferbar gebohrt oder ungebohrt
- Bei gebohrter Ausführung bitte Lochabstände a und b angeben
- Liefereinheit und Gewichtsangaben: 1 Stück
- Material: Stahl 16MnCr5, einsatzhärtbar



ungebohrt | undrilled



gebohrt | drilled

Fine Serration 3/32" x 90°

- Available drilled or undrilled
- For the drilled version, please indicate the hole distances a and b
- Delivery unit and indication of weight: 1 piece
- Material: steel 16MnCr5 suitable for case hardening

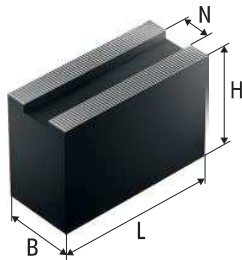
Futtertyp Chuck type	Bezeichnung Description	Ident.-Nr. ID	N [mm]	B [mm]	H [mm]	L [mm]	Min. Abstand a Min. distance a [mm]	Min. Abstand b Min. distance b [mm]	Schrauben Screws	m/Stück m/piece [kg]
3QLC-KT 400	SBM 50	0112126	25.5	60	60	140	20	35	M20	4.0
3QLK 400-126										
KG 400	SBM 51	0112127	25.5	60	80	140	20	35	M20	5.0
KG 500										
KL 400	SBM 52	0112128	25.5	60	100	140	20	35	M20	6.5
KL 500										
KLNC 400	SBM 53	0112129	25.5	60	100	155	20	35	M20	7.2
KLNC 500										
KP 400	SBM 531	0112138	25.5	60	100	195	20	35	M20	9.1
KP 500										
KS 500	SBM 5312	0112130	25.5	60	120	155	20	35	M20	8.7
KS 630										
KS-L 630	SBM 5315	0112131	25.5	58	160	155	20	35	M20	11.5
KSH 500										
KSHF 630	SBM 5320	0112132	25.5	58	200	155	20	35	M20	14.2
KSPS 400										
KT/KTGF 400	SBM 57	0112134	25.5	80	80	155	20	35	M20	7.2
KT/KTGF 630										
NH /NHF500	SBM 58	0112135	25.5	100	100	155	20	35	M20	11.6
NH/NHF 400										
NH/NHF 630										
QLC/QLK 400										
UVE 400										
UVE 500										
UVE 800										

Passende Nutensteine finden Sie ab Seite 286
Passende Spanneinsätze, Ausdrehringe und Backen-Ausdrehvorrichtung finden Sie im Katalogteil „Zubehör“.

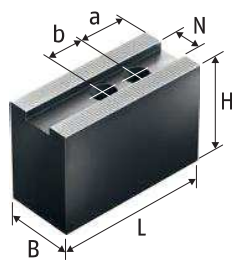
For suitable T-nuts see page 286
For suitable clamping inserts, jaw turning rings and jaw turning fixture see catalog chapter „Accessories“.

Spitzverzahnung 1,5 mm x 60°

- Lieferbar gebohrt oder ungebohrt
- Bei gebohrter Ausführung bitte Lochabstände a und b angeben
- Liefereinheit und Gewichtsangaben: 1 Stück
- Material: Stahl 16MnCr5, einsatzhärtbar



ungebohrt | undrilled



gebohrt | drilled

Fine Serration 1.5 mm x 60°

- Available drilled or undrilled
- For the drilled version, please indicate the hole distances a and b
- Delivery unit and indication of weight: 1 piece
- Material: steel 16MnCr5 suitable for case hardening

Futtertyp Chuck type	Bezeichnung Description	Ident.-Nr. ID	N [mm]	B [mm]	H [mm]	L [mm]	Min. Abstand a Min. distance a [mm]	Min. Abstand b Min. distance b [mm]	Schrauben Screws	m/Stück m/piece [kg]
3QLK 110-26	SBMJ 50	0132149	10	22	47	55	8	14	M8	0.4
3QLK 140-35 3QLK 160-38	SBMJ 70	0132150	12	35	60	80	12	20	M10	1.3
3QLK 200-54	JBM 80	0114404	14	40	80	95	13	25	M12	2.4
	JBM 82	0114401	14	40	40	95	13	25	M12	1.2
	JBM 83	0114402	14	40	60	70	13	25	M12	1.3
	JBM 84	0114403	14	40	60	95	13	25	M12	1.7
	JBM 85	0114405	14	40	100	95	13	25	M12	2.9
	JBM 86	0114406	14	60	60	70	13	25	M12	2.0
	JBM 87	0114407	14	80	60	70	13	25	M12	2.6
3QLK 250-72	JBM 100	0114412	16	40	80	120	13	30	M12	3.0
	JBM 101	0114410	16	40	60	90	13	30	M12	1.6
	JBM 102	0114411	16	40	60	110	13	30	M12	2.1
	JBM 103	0114413	16	40	100	110	13	30	M12	3.4
	JBM 104	0114414	16	50	120	110	13	30	M12	5.0
	JBM 105	0114415	16	60	60	95	13	30	M12	2.7
	JBM 106	0114416	16	60	90	95	13	30	M12	4.0
	JBM 107	0114417	16	80	60	95	13	30	M12	3.5
3QLK 315-88 3QLK 400-126	JBM 120	0114420	21	50	60	130	15	30	M16	3.1
	JBM 121	0114421	21	50	80	130	15	30	M16	4.1
	JBM 122	0114422	21	50	120	130	15	30	M16	6.0
	JBM 123	0114423	21	58	150	130	15	30	M16	8.8
	JBM 124	0114424	21	80	80	130	15	30	M16	6.2

Passende Nutensteine finden Sie ab Seite 286
Passende Spanneinsätze, Ausdrehringe und Backen-Ausdrehvorrichtung finden Sie im Katalogteil „Zubehör“.

For suitable T-nuts see page 286
For suitable clamping inserts, jaw turning rings and jaw turning fixture see catalog chapter „Accessories“.